

Garant

Indexable insert for turning TC.T 16T304, for medium machining, Grade: HB7140-2

**Order data**

Order number	260986 HB7140-2
GTIN	4067263329671
Item class	21G

Technical description

Corner radius	0.4 mm
Chip breaker	VM
Tool material	Carbide
Cutting conditions	heavily interrupted
Grade	HB7140-2
ISO code indexable insert	TCMT 16T304
Main application	M
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	3
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing

Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Coating	coated
Type of product	Indexable insert for turning